

Date: Wednesday, 7/4/2007 3:25:28 PM
User: Eric Charbonneau

Process Sheet

2

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GASKET	
Job Number : 33293		
Estimate Number : 12510		
P.O. Number : N/A	Part Number : D35221	
This Issue : 7/4/2007 S.O. No. : N/A	Drawing Number : UNDER REVIEW	
Prsht Rev. : NC	Project Number : N/A	
First Issue : N/A	Drawing Revision : N/A	
Previous Run : 32191	Material : N/A	
Written By : <u>Jul 07-07-12</u>	Due Date : 7/11/2007	Qty: 2 Um: Each
Checked & Approved By : _____		
Comment : Est Rev:A New Issue 06-08-21 JLM		

PROTOTYPE

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D3195	Neoprene 1/8" thick
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h1NE0805125

**CERTIFICATE OF CONFORMITY
REQUIRED**



Comment: Qty.: 0.0420 sf(s)/Unit Total: 0.0840 sf(s)
Neoprene 1/8" thick

103838
M 108

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D3514
Dwg Rev: PRSL
Prog Rev: PRSL

Ensure Grain Direction is correct**

LB 07-07-05

2-Debur if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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LB 07-07-05



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK FAI NEEDS MORE DIMS.
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CB
07-07-11

**ENGINEERING
APPROVAL**



Jul 07-07-11

Comment: SECOND CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: _____

FOR ENGINEERING USE ONLY

CE 07.07.19

Date: Wednesday, 7/4/2007 3:25:28 PM

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 33293

Part Number: D35221

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.07.19

[Signature]

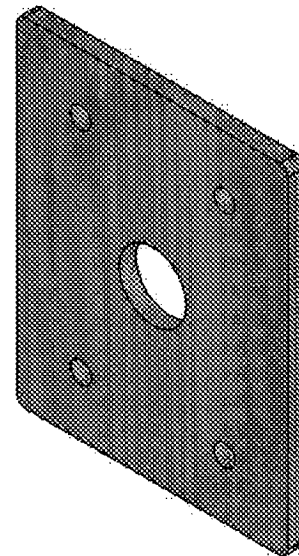
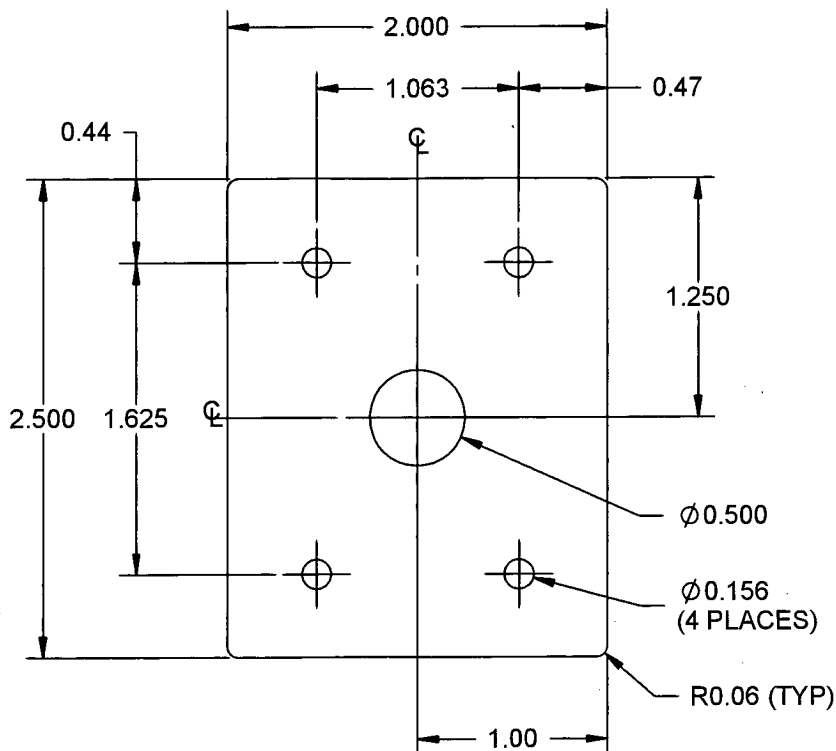
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



07/07/18

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED	DRAWING NO. D3522	REV. A SHEET 1 OF 1
DATE 07.01.10	TITLE GASKET		SCALE 1:1
REV A	DATE 07.01.10	DESCRIPTION NEW ISSUE	



D3522-1 GASKET

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
LE 07.06.22

NOTES:

- 1) MATERIAL: NEOPRENE SHEET, 0.125 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.125)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRIC ABOUT ϕ

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Receiving Report

Date: 07/03/16
Supplier: ACR

Batch No: 1103838
Dart P/O: 3075

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☒ No ☐
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☐ No ☒ N/A ☒
Waybill Attached: Yes ☒ No ☐ N/A ☒
Shipment Complete: Yes ☒ No ☐ N/A ☒
QC6 Inspection ☐ N/A ☒
Work Order ☐ N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (If shipment OK) Level 12 [Signature]

Production/Admin: 07/03/19
Date BCP 7042
Received/Costing 62
Initial

Location

10ft was sent by air
The rest is sent by ground

[Signature]
07/03/16

42H

FEDX OVERNIGHT

SUBTOTAL
GST

FREIGHT: Collect

TOTAL AMOUNT

CERTIFICATE OF COMPLIANCE

Date : 03/14/2007

Customer : Dart Aerospace LTD

Customer P.O. # : P000003075

ACR W.O. # : 124032

Item # : NEO 80- 02

Item Description: NEO 80- 1/8"

ACR Compound : NEO 80

Date Shipped: 03/14/2007

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.



Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)